



Rank	Company name	Main location	Annual sales	Total employees	Web site
1	Steelcase Inc.	Grand Rapids, MI	\$3.18 bil. ('09)	13,000	www.steelcase.com
2	Ashley Furniture Industries Inc.	Arcadia, WI	\$2.5 bil.* ('09)	15,000	www.ashleyfurniture.com
3	Masco Corp.	Taylor, MI	\$1.66 bil.* ('09)	13,400	www.masco.com
4	Herman Miller Inc.	Zeeland, MI	\$1.6 bil. ('09)	5,000	www.hermanmiller.com
5	Andersen Corp.	Bayport, MN	\$1.5 bil.* ('09)	7,600	www.andersenwindows.com
6	Haworth Inc.	Holland, MI	\$1.4 bil. ('09)	7,000	www.haworth.com
7	HNI Corp.	Muscatine, IA	\$1.385 bil.* ('09)	8,500	www.honi.com
8	Furniture Brands International	St. Louis, MO	\$1.25 bil.* ('09)	8,100	www.furniturebrands.com
9	La-Z-Boy Inc.	Monroe, MI	\$1.22 bil. ('09)	7,730	www.lazboy.com
10	MasterBrand Cabinets Inc.	Jasper, IN	\$1.2 bil.* ('09)	9,000	www.masterbrandcabinets.com
11	Jeld-Wen Inc.	Klamath Falls, OR	\$1+ bil.* ('09)	12,000	www.jeld-wen.com
12	Pella Corp.	Pella, IA	\$1.0+ bil.* ('09)	8,600	www.pella.com
13	Knoll Inc.	New York, NY, and East Greenville, PA	\$790 bil.* ('09)	4,000	www.knoll.com
14	Global Group	Downsview, Ontario	\$750 mil.* ('09)	5,000	www.globaltotaloffice.com
15	KI	Green Bay, WI	\$600 mil.* ('09)	2,800	www.ki.com
16	Kimball International Inc.	Jasper, IN	\$564.6 mil. ('09)	3,600	www.kimball.com
17	Klaussner Furniture Industries	Asheboro, NC	\$500 mil.* ('09)	2,000	www.klaussner.com
18	Marvin Windows and Doors	Warroad, MN	\$500 mil.* ('09)	4,000	www.marvin.com
19	Sauder Woodworking	Archbold, OH	\$500 mil. ('09)	2,200	www.sauder.com
20	Leggett & Platt Inc.	Carthage, MO	\$475 mil.* ('09)	4,000	www.leggett.com
21	American Woodmark Corp.	Winchester, VA	\$450 mil.* ('09)	5,148	www.americanwoodmark.com
22	Dorel Industries, Inc.	Montreal, QC	\$425 mil.* ('09)	4,600	www.dorel.com
23	Ethan Allen Interiors Inc.	Danbury, CT	\$403.4 mil. ('09)	4,000	www.ethanallen.com
24	RSI Home Products	Anaheim, CA	\$400 mil.* ('09)	4,000	www.rsiholdingcorp.com
25	Teknion Corp.	Toronto, ON	\$400 mil. ('09)	3,400	www.teknion.com
26	Flexsteel Industries Inc.	Dubuque, IA	\$324.1 mil. ('09)	1,900	www.flexsteel.com
27	Brown Jordan International	St. Augustine, FL	\$300 mil.* ('09)	1,400	www.bji.com
28	Elkay Cabinetry Group	Waconia, MN	\$300 mil. ('09)	2,500	www.elkay.com
29	Norcraft Companies	Eagan, MN	\$240 mil.* ('09)	2,000	www.norcraftcompanies.com
30	Caye Home Furnishings	New Albany, MS	\$225 mil. ('09)	800	cayefurniture.com
31	OFS Brands Inc.	Huntingburg, IN	\$225 mil.* ('09)	2,100	www.ofsbrands.com
32	Hooker Furniture Corp.	Martinsville, VA	\$210 mil.* ('09)	835	www.hookerfurniture.com
33	Virco Mfg. Corp.	Torrance, CA	\$205 mil.* ('09)	1,100	www.virco.com
34	Berklene	Morristown, TN	\$200 mil.* ('09)	1,000	www.berklene.com
35	Bernhardt Furniture	Lenoir, NC	\$200 mil.* ('09)	1,000	www.bernhardt.com
36	Best Chairs, Inc.	Ferdinand, IN	\$189.1 mil. ('09)	850	www.bestchairs.com
37	idX Corp.	St. Louis, MO	\$180 mil. ('09)	722	www.idxcorporation.com
38	Standard Furniture Manufacturing	Bay Minette, AL	\$180 mil.* ('09)	1,000	www.standard-furniture.com
39	WoodCrafters Home Products, LLC	Weslaco, TX	\$180 mil. ('09)	1,700	www.woodcrafters-tx.com
40	Palliser Furniture Ltd.	Winnipeg, MB	\$175 mil.* ('09)	2,000	www.palliser.com
41	Steinway Musical Instruments Inc., Piano Div.	Long Island City, NY	\$175 mil.* ('09)	2,226	www.steinwaymusical.com
42	VT Industries Inc.	Holstein, IA	\$175 mil. ('09)	1,000	www.vtindustries.com
43	Stanley Furniture Co. Inc.	Stanleytown, VA	\$160 mil.* ('09)	1,400	www.stanleyfurniture.com
44	Armstrong Cabinet Products	Addison, TX	\$153 mil. ('09)	1,000	www.armstrong.com
45	Alexandria Moulding	Alexandria, ON	\$150 mil.* ('09)	888	www.alexmo.com
46	Bush Industries Inc.	Jamestown, NY	\$150 mil.* ('09)	1,000	www.bushindustries.com
47	C.P. Loewen Enterprises Ltd.	Steinbach, MB	\$150 mil.* ('09)	1,500	www.loewen.com
48	Cardell Kitchen & Bath Cabinetry	San Antonio, TX	\$150 mil.* ('09)	1,500	www.cardell.com
49	Conestoga Wood Specialties Inc.	East Earl, PA	\$150 mil.* ('09)	1,800	www.conestogawood.com
50	Franklin Corp.	Houston, MS	\$150 mil.* ('09)	1,200	www.franklincorp.com
51	Home Meridian International	Pulaski, VA	\$150 mil.* ('09)	200	www.pulaskifurniture.com
52	Kolbe & Kolbe Millwork Co. Inc.	Wausau, WI	\$150 mil.* ('09)	1,200	www.kolbe-kolbe.com
53	L.A. Darling Co.	Paragould, AR	\$150 mil.* ('09)	1,200	www.ladarling.com
54	Robinson and Robinson	San Diego, CA	\$150 mil. ('08)	2,000	www.robinson-robinson.com
55	Sherrill Furniture Co.	Hickory, NC	\$150 mil. ('09)	1,400	www.sherrillfurniture.com
56	Woodcraft Industries Inc.	St. Cloud, MN	\$150 mil.* ('09)	1,300	www.woodcraftind.com
57	Bassett Furniture Industries	Bassett, VA	\$140 mil.* ('09)	1,800	www.bassettfurniture.com
58	American Furniture Mfg. Inc.	Pontotoc, MS	\$125 mil.* ('09)	900	
59	Wellborn Cabinet Inc.	Ashland, AL	\$125 mil.* ('09)	1,200	www.wellborn.com
60	Sagus International Inc.	Oakbrook, IL	\$120 mil. ('09)	600	www.sagusinternational.com



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61	U.S. Home Systems Inc.	Lewisville, TX	\$120 mil.* ('09)	750	www.ushomesystems.com
62	Wood-Mode Inc.	Kreamer, PA	\$120 mil.* ('09)	1,200	www.wood-mode.com
63	American Seating Co.	Grand Rapids, MI	\$115 mil. ('09)	600	www.americanseating.com
64	Century Furniture Industries	Hickory, NC	\$110 mil.* ('09)	918	www.centuryfurniture.com
65	McCreary Modern Inc.	Newton, NC	\$105 mil. ('09)	725	
66	Kewaunee Scientific Corp.	Statesville, NC	\$104 mil. ('09)	500	www.kewaunee.com
67	Mayline Group	Sheboygan, WI	\$101 mil. ('09)	200	www.mayline.com
68	CFGGroup	Morristown, TN	\$100 mil. ('09)	500	www.commercialfurnituregroup.com
69	Continental Cabinets Inc.	Dallas, TX	\$100 mil.* ('09)	550	www.ccabinc.com
70	Homeshield, Quanex Building Products	Chatsworth, IL	\$100 mil.* ('09)	800	www.quanex.com
71	Jackson Furniture	Cleveland, TN	\$100 mil. ('09)	1,100	www.jacksonfurniture.com
72	L. & J.G. Stickley Inc.	Manlius, NY	\$100 mil.* ('09)	1,000	www.stickley.com
73	Rowe Fine Furniture	Elliston, VA	\$100 mil.* ('09)	750	www.rowefurniture.com
74	Weather Shield Mfg. Inc.	Medford, WI	\$100 mil. ('09)	4,000	www.weathershield.com
75	Vaughan-Bassett Furniture Co.	Galax, VA	\$98 mil.* ('09)	1,036	
76	Exemplis Corp./SitOnIt	Cypress, CA	\$90 mil. ('09)	300	www.sitonit.net
77	Tennsco Corp.	Dickson, TN	\$86 mil. ('09)	500	www.tennsco.com
78	Foremost Groups Inc.	East Hanover, NJ	\$85 mil.* ('09)	2,500	www.foremostgroups.com
79	Inscape Ltd.	Holland Landing, ON	\$82.9 mil. ('09)	450	www.inscapesolutions.com
80	AIS (Affordable Interior Systems)	Hudson, MA	\$80 mil. ('09)	315	www.ais-inc.com
81	Bertch Cabinet Mfg. Inc.	Waterloo, IA	\$80 mil. ('09)	950	bertch.com
82	Colony Inc.	Elgin, IL	\$80 mil.* ('09)	800	www.colonydisplay.com
83	Impressions Marketing Group	Lorton, VA	\$80* ('09)	400	www.impressionsmkt.com
84	Albany Industries Inc.	New Albany, MS	\$75 mil.* ('09)	350	www.albanyindustries.com
85	Canadel Furniture Inc.	Louisville, QC	\$75 mil.* ('09)	925	www.canadel.ca
86	ClosetMaid Corp.	Ocala, FL	\$75 mil.* ('09)	450	www.closetmaid.com
87	Irwin Seating Co.	Grand Rapids, MI	\$75 mil. ('09)	600	www.irwinseating.com
88	JSJ Corp./Izzy+	Spring Lake, MI	\$75 mil.* ('09)	500	www.izzydesign.com
89	Kitchen Kompact Inc.	Jeffersonville, IN	\$75.0 mil.* ('09)	265	www.kitchenkompact.com
90	Mactavish Furniture Industries	Coolidge, GA	\$75 mil.* ('09)	615	
91	MTS Seating	Temperance, MI	\$75 mil.* ('09)	370	www.mtsseating.com
92	Howard Miller	Zeeland, MI	\$70 mil.* ('09)	1,300	www.howardmiller.com
93	Hussey Seating Co.	North Berwick, ME	\$70 mil.* ('09)	185	husseyseating.com
94	MITY Enterprises	Orem, UT	\$70 mil. ('09)	253	www.mitylite.com
95	Republic Industries of Texas LP	Marshall, TX	\$70 mil.* ('09)	425	www.republicind.com
96	Stevens Industries	Teutopolis, IL	\$70 mil.* ('09)	550	www.stevensind.com
97	Showplace Wood Products	Harrisburg, SD	\$68 mil. ('09)	376	www.showplacewood.com
98	Dura Supreme Inc.	Howard Lake, MN	\$67.5 mil.* ('09)	365	durasupreme.com
99	Artitalia Group	Montreal, QC	\$65 mil. ('09)	400	www.artitalia-group.com
100	Chromcraft Revington Inc.	West Lafayette, IN	\$65 mil. ('09)	800	
101	El Ran Furniture Ltd.	Montreal, QC	\$65 mil.* ('09)	350	www.elran.com
102	Jasper Group	Jasper, IN	\$65 mil. ('09)	465	www.jasperseating.com
103	Nemschoff Chairs (purchased by Herman Miller)	Sheboygan, WI	\$65 mil.* ('08)	500	www.nemschoff.com
104	Trendway Corp.	Holland, MI	\$65 mil.* ('09)	350	www.trendway.com
105	Leedo Mfg.	East Bernard, TX	\$64 mil. ('09)	375	www.leedo.com
106	American Leather	Dallas, TX	\$60 mil.* ('09)	360	www.americanleather.com
107	Artopex	Granby, QC	\$60 mil. ('09)	425	www.artopex.com
108	Contact Industries	Clackamas, OR	\$60 mil.* ('09)	475	www.contactlumber.com
109	Huntwood Industries	Spokane, WA	\$60 mil.* ('09)	547	www.huntwood.com
110	Hurd Windows & Doors Inc.	Medford, WI	\$60 mil. ('09)	400	www.hurd.com
111	W W Wood Products Inc.	Dudley, MO	\$60 mil. ('09)	525	
112	Canyon Creek Cabinet Co.	Monroe, WA	\$59.5 mil. ('09)	240	www.canyoncreek.com
113	Panel Processing Inc.	Alpena, MI	\$55 mil. ('09)	247	www.panel.com
114	John Boos & Co.	Effingham, IL	\$54 mil. ('09)	220	www.johnboos.com
115	ALC-Collegedale	Ooltewah, TN	\$50 mil.* ('09)	210	www.alccollegedale.com
116	Harden Mfg. Corp.	Haleyville, AL	\$50 mil.* ('09)	365	www.hardenmfg.com
117	Martin Furniture	San Diego, CA	\$50 mil.* ('09)	600	www.martinfurniture.com
118	Ornamental Products	High Point, NC	\$50 mil. ('09)	280	www.ornaprod.com
119	Riverside Furniture Corp.	Fort Smith, AR	\$50 mil.* ('09)	109	www.riverside-furniture.com
120	Schnadig Corp.	Des Plaines, IL	\$50 mil.* ('09)	50	www.schnadig.com



+ FDM 300

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121	Shermag Inc.	Sherbrooke, QC	\$50 mil.* ('09)	500	www.shermag.com
122	Vanguard Furniture Co. Inc.	Hickory, NC	\$50 mil. ('09)	440	www.vanguardfurniture.com
123	Northern Contours Inc.	Mendota Heights, MN	\$48.7 mil. ('09)	344	www.northerncontours.com
124	TMI Systems Design Corp.	Dickinson, ND	\$47.5 mil. ('09)	350	www.tmisystems.com
125	Cox Interior Inc.	Campbellsville, KY	\$45.2 mil. ('09)	395	www.coxinterior.com
126	Boden Alexander Group	Portland, OR	\$45 mil.* ('09)	200	www.bodenalexander.com
127	Crystal Cabinet Works Inc.	Princeton, MN	\$45 mil. ('09)	300	www.ccworks.com
128	EMI Industries	Tampa, FL	\$45 mil.* ('09)	250	www.emiindustries.com
129	Foldcraft Co.	Kenyon, MN	\$45 mil.* ('09)	225	www.foldcraft.com
130	University Loft Co.	Greenfield, IN	\$45 mil.* ('09)	222	www.uloft.com
131	Woodharbor Doors & Cabinetry	Mason City, IA	\$45 mil.* ('09)	425	www.woodharbor.com
132	Parenti & Raffaelli Ltd.	Mt. Prospect, IL	\$43 mil. ('09)	160	
133	Marsh Furniture Co.	High Point, NC	\$42 mil. ('09)	450	www.marshfurniture.com
134	Sico Inc.	Minneapolis, MN	\$42 mil. ('09)	300	www.sicoinc.com
135	WM Coffman LLC (former Coffman Stairs)	Marion, VA	\$40.7 mil. ('08)	233	www.coffmanstairs.com
136	Baker Furniture Co.	Hickory NC	\$40 mil.* ('09)	1,100	www.bakerfurniture.com
137	Barnett Millworks Inc.	Theodore, AL	\$40 mil. ('09)	202	barnettmillworks.com
138	Bermex International Inc.	Maskinonge, QC	\$40 mil.* ('09)	624	www.bermex.ca
139	California Door Corp.	Morgan Hill, CA	\$40 mil.* ('09)	325	www.caldoor.com
140	Dutailier	St-Pie, QC	\$40 mil.* ('09)	250	www.dutailier.com
141	Fetzer Architectural Woodwork	Salt Lake City, UT	\$40 mil.* ('09)	183	www.fetzerwood.com
142	Hamilton Fixture Co.	Hamilton, OH	\$40 mil.* ('09)	500	www.hamiltonfixture.com
143	Huck Group	Quincy, IL	\$40* ('09)	238	www.huckgroupinc.com
144	Hughes Furniture Industries Inc.	Randleman, NC	\$40 mil.* ('09)	350	www.hughesfurniture.com
145	Indiana Furniture	Jasper, IN	\$40 mil. ('09)	330	www.indianafurniture.com
146	Koetter Woodworking Ing.	Borden, IN	40 mil.* ('09)	300	www.koetterwoodworking.com
147	Monarch Industries Inc.	Warren, RI	\$40 mil. ('09)	250	www.monarchinc.com
148	Nightingale Corp.	Mississauga, ON	\$40 mil.* ('09)	200	www.nightingalechairs.com
149	Patella Mfg. Inc.	LaSalle, QC	\$40 mil.* ('09)	350	www.patella.com
150	Saco Industries Inc.	Lowell, IN	\$40 mil.* ('09)	325	www.sacoindustries.com
151	Ferche Millwork Inc.	Rice, MN	\$38 mil. ('09)	175	www.ferche.com
152	Patrick Industries Inc.	Elkhart, IN	\$36 mil. ('09)	800	www.patrickind.com
153	AyA Kitchens and Baths	Mississauga, ON	\$35 mil. ('09)	250	www.ayakitchens.com
154	Bestar Inc.	Lac Megantic, Quebec	\$35 mil. ('09)	250	www.bestar.ca
155	CSC Worldwide	Columbus, OH	\$35 mil. ('09)	170	www.cscww.com
156	Leland Manufacturing LLC	Leland, MS	\$35 mil.* ('09)	200	www.paraconfurn.com
157	Mitchell Gold & Bob Williams	Taylorsville, NC	\$35 mil.* ('09)	700	www.mgandbw.com
158	Sandberg Furniture Mfg. Co. Inc.	Los Angeles, CA	\$35 mil.* ('09)	450	www.sandbergfurniture.com
159	DesignCore Millwork & Fixtures	Brooklyn, NY	\$33.5 mil. ('09)	227	www.designcore.com
160	Appalachian Wood Products Inc.	Clearfield, PA	\$33 mil. ('09)	240	www.appwood.com
161	Eagle Industries	Bowling Green, KY	\$32 mil. ('09)	409	www.eagle-ind.com
162	Kent Moore Cabinets Ltd.	Bryan, TX	\$32 mil. ('09)	347	www.kentmoorecabinets.com
163	Mouser Custom Cabinetry LLC	Elizabethtown, KY	\$30.3 mil. ('08)	279	www.mousercc.com
164	Array (Marketing Alliance Group)	Chattanooga, TN	\$30 mil.* ('09)	300	www.arraymarketing.com
165	Case Systems Inc.	Midland, MI	\$30 mil. ('09)	150	www.casesystems.com
166	Decor Cabinets Ltd.	Morden, MB	\$30 mil. ('09)	330	www.decorcabinets.com
167	Dynamic Furniture Corp.	Calgary, AB	\$30 mil. ('09)	300	www.dynamicfurniture.com
168	Fairfield Chair Co.	Lenoir, NC	\$30 mil.* ('09)	500	www.fairfieldchair.com
169	Fleetwood Industries	Leesport, PA	\$30 mil.* ('09)	136	www.fleetwoodfixtures.com
170	Haas Cabinet Co. Inc.	Sellersburg, IN	\$30 mil. ('09)	236	www.haascabinet.com
171	Johnston Tombigbee Furniture Mfg. Co.	Columbus, MS	\$30 mil. ('08)	320	www.jtbfurniture.com
172	Kessler Industries Inc.	El Paso, TX	\$30 mil.* ('08)	250	www.kesslerind.com
173	Lexington Mfg. Inc.	Minneapolis, MN	\$30 mil.* ('09)	163	www.lexingtonmfg.com
174	Powers Retail	Bolingbrook, IL	\$30 mil. ('09)	90	www.powersinet.com
175	Rimi Woodcraft Corp.	Bronx, NY	\$30 mil. ('09)	143	www.rimi.net
176	Southern Furniture Co. of Conover Inc.	Conover, NC	\$25 mil.* ('09)	300	www.southernfurniture.net
177	Store Kraft Mfg. Co.	Beatrice, NE	\$30 mil. ('09)	250	www.storekraft.com
178	Superior Cabinets	Saskatoon, SK	\$30 mil. ('09)	240	www.superiorcabinets.ca
179	Telescope Casual Furniture Inc.	Granville, NY	\$30 mil.* ('09)	250	www.telescopecasual.com
180	Wellborn Forest Products	Alexander City, AL	\$30 mil. ('09)	185	www.wellbornforest.com
181	Rynone Manufacturing Corp.	Sayre, PA	\$29 mil. ('09)	195	rynone.com



+ FDM 300

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182	Furniture by Thurston Inc.	Grass Valley, CA	\$28 mil.* ('09)	108	www.furniturebythurston.com
183	Nucraft Furniture Co.	Comstock Park, MI	\$28 mil. ('09)	190	www.nucraft.com
184	Stylus Made-To-Order Sofas	Burnaby, BC	\$27.5 mil. ('09)	187	www.stylussofas.com
185	Grandview Products Co. Inc.	Parsons, KS	\$27 mil.* ('09)	136	grandviewcabinets.com
186	Flanders Industries Inc.	Menominee, MI	\$26.54 mil. ('09)	350	www.lloydflanders.com
187	Adden Furniture Inc.	Lowell, MA	\$26.1 mil. ('08)	153	addenfurniture.com
188	Spectrum Industries Inc.	Chippewa Falls, WI	\$26 mil. ('09)	200	www.spectrumfurniture.com
189	Custom Cupboards	Wichita, KS	\$25.6 mil. ('09)	191	www.customcupboards.com
190	Goebel Fixture Co.	Hutchinson, MN	\$25.4 mil. ('09)	110	www.gf.com
191	Amstore Corp.	Grand Rapids, MI	\$25 mil.* ('09)	200	www.amstore.com
192	Barcalounger Corp.	Martinsville, VA	\$25 mil.* ('09)	125	www.barcalounger.com
193	Decor-Rest Furniture	Woodbridge, ON	\$25 mil.* ('09)	250	www.decor-rest.com
194	DeWils Industries	Vancouver, WA	\$25 mil.* ('09)	125	dewils.com
195	Distinctive Designs Furniture Inc.	Toronto, Ontario	\$25 mil.* ('08)	380	www.ddfi.com
196	Durham Furniture Inc.	Durham, ON	\$25 mil.* ('09)	200	www.durhamfurniture.com
197	Eurodesign Cabinets	Chino, CA	\$25 mil.* ('09)	200	www.eurodesigncabinets.com
198	High Point Furniture Industries	High Point, NC	\$25 mil. ('09)	165	www.hpfi.com
199	Jofco Inc.	Jasper, IN	\$25 mil. ('09)	250	www.jofco.com
200	Lanz Cabinet Shop	Eugene, OR	\$25 mil.* ('09)	200	www.lanzcabinets.com
201	Mastercraft Industries Inc.	Rice Lake, WI	\$25 mil. ('09)	200	www.mastercraftindustries.com
202	McConnell Cabinets Inc.	City of Industry, CA	\$25 mil.* ('09)	170	www.mcconnellcabinets.com
203	Merritt Woodwork	Mentor, Ohio	\$25 mil. ('09)	110	www.merrittwoodwork.com
204	Nordic Interior Inc.	Maspeth, NY	\$25 mil. ('09)	104	
205	Orleans Furniture Inc.	Columbia, MS	\$25 mil.* ('09)	115	orleansfurniture.com
206	Perdue Woodworks	Rapid City, SD	\$25 mil.* ('09)	100	www.perduesinc.com
207	PIN	Irving, TX	\$25 mil.* ('08)	120	www.pinsolutions.net
208	Royal Seating/IFS	Cameron, TX	\$25 mil.* ('09)	300	www.royalseating.com
209	T.J. Hale Co.	Menomonee Falls, WI	\$25 mil. ('09)	150	www.tjhale.com
210	Tru-Wood Cabinets Inc.	Ashland, AL	\$25 mil.* ('09)	216	www.truwood.com
211	Tuohy Furniture	Chatfield, MN	\$25 mil.* ('09)	230	www.tuohyfurniture.com
212	Pinehurst Woodworking Co.	Mississauga, Ontario	\$24.5 mil. ('09)	160	www.pinehurstinc.com
213	Showbest Fixture Corp.	Richmond, VA	\$24.5 mil. ('08)	180	www.showbest.com
214	David Edward Co.	Baltimore, MD	\$24.2 mil. ('09)	290	www.davidedward.com
215	Dubois Wood Products Inc.	Huntingburg, IN	\$24 mil. ('09)	175	www.duboiswood.com
216	Evans Cabinet Co.	Dublin, GA	\$24 mil. ('09)	325	www.evanscabinet.com
217	Vaughan Furniture Co.	Galax, VA	\$24 mil. ('09)	35	www.vaughanfurniture.com
218	Candlelight Cabinetry	Lockport, NY	\$23 mil. ('08)	230	www.candlelightcab.com
219	Carson's Inc.	Archdale, NC	\$23 mil. ('09)	160	www.carsonsofhp.com
220	Davis Furniture Industries	High Point, NC	\$23 mil. ('08)	175	www.davisfurniture.com
221	Downsview Woodworking Ltd.	Mississauga, ON	\$23 mil. ('08)	300	www.downsviewkitchens.com
222	Euro-Rite Cabinets Ltd.	Port Coquitlam, BC	\$23 mil. ('09)	168	www.euro-rite.com
223	Milford Enterprises Inc.	Quakertown, PA	\$22.5 mil. ('08)	115	www.milfordenterprisesinc.com
224	Plato Woodwork Inc.	Plato, MN	\$22.1 mil. ('08)	148	www.platowoodwork.com
225	Harden Furniture Inc.	McConnellsville, NY	\$22 mil. ('09)	325	www.harden.com
226	Signature Custom Cabinetry Inc.	Ephrata, PA	\$22 mil. ('08)	160	www.signaturecab.com
227	Mid Canada Millwork Ltd.	Steinbach, MB	\$21.7 mil. ('08)	150	midcanadamillwork.com
228	Quality Custom Cabinetry Inc.	New Holland, PA	\$21 mil.* ('09)	315	www.qcc.com
229	Bishop Fixture & Millwork Inc.	Balsam Lake, WI	\$20 mil.* ('09)	200	www.bishopfixtures.com
230	Cabcor Inc.	Deauville, QC	\$20 mil. ('09)	180	mobecollection.com, denla.com, cuisineideale.com
231	Classic Leather	Hickory, NC	\$20 mil. ('09)	232	
232	Dar/Ran Furniture Industries	High Point, NC	\$20 mil.* ('09)	220	www.darran.com
233	Great Lake Woods Inc.	Holland, MI	\$20 mil.* ('09)	175	www.greatlakewoods.com
234	Hoffco Inc.	Wood Lake, MN	\$20 mil.* ('09)	110	www.hoffcoinc.com, www.hoffcobiz, www.vocdoors.com
235	Imperial Woodworking Co.	Palatine, IL	\$20 mil. ('09)	250	www.imperialwoodworking.com
236	Kabinart	Nashville, TN	\$20 mil.* ('09)	140	
237	Lazar Industries LLC	Los Angeles, CA	\$20 mil.* ('09)	250	www.lazarind.com
238	Leathercraft Seating	Conover, NC	\$20 mil.* ('09)	203	www.leathercraft-furniture.com
239	Regal Kitchens Inc.	Miami, FL	\$20 mil. ('08)	150	www.regalkitchensinc.com
240	Royal Cabinets	Pomona, CA	\$20 mil. ('09)	325	www.royalcabinets.com



+ FDM 300

Rank	Company name	Main location	Annual sales	Total employees	Web site
241	Southbridge Group	Cambridge, ON	\$20 mil.* ('08)	120	www.southbridgeinc.com
242	Techline USA	Wauwaukee, WI	\$20 mil. ('09)	110	www.techlineusa.com
243	Worden Co.	Holland, MI	\$20 mil.* ('08)	150	www.wordencompany.com
244	Barbosa Cabinets Inc.	Tracy, CA	\$19.7 mil. ('09)	182	www.barcab.com
245	Mark Richey Woodworking and Design	Newburyport, MA	\$18.5 ('08)	90	
246	Ampco Products Inc.	Miami, FL	\$18 mil. ('09)	135	www.ampco.com
247	Modern Woodcrafts Inc.	Farmington, CT	\$18 mil. ('08)	120	www.modernwoodcrafts.com
248	Monarch Windows and Doors LLC	Anniston, AL	\$18 mil. ('08)	200	www.monarchwindows.com
249	Plain + Fancy Custom Cabinetry	Schaefferstown, PA	\$18 mil.* ('09)	185	www.plainfancycabinetry.com
250	Taylor Companies	Bedford, OH	\$18 mil. ('08)	115	www.thetaylorcompanies.com
251	Shafer Commercial Seating Inc.	Denver, CO	\$17.8 mil.* ('08)	150	www.shafer.com
252	Brakur Custom Cabinetry Inc.	Shorewood, IL	\$17.5 mil. ('08)	175	www.brakur.com
253	Carolina Cabinet Co. Inc.	Wilson, NC	\$17 mil. ('08)	130	www.carolinacabinet.net
254	Laurysen Kitchens	Stittsville, Ontario	\$17 mil.* ('09)	120	www.laurysenkitchens.com
255	Neutral Posture Inc.	Bryan, TX	\$17 mil.* ('09)	80	www.neutralposture.com
256	Adams Bros. Cabinetry	Punta Gorda, FL	\$16 ('08)	85	
257	Eastern Millwork Inc.	Jersey City, NJ	\$16 mil. ('09)	65	www.easterncompanies.com
258	Grabill Cabinet Co. Inc.	Grabill, IN	\$16 mil. ('08)	170	www.grabillcabinets.com
259	Jim Bishop Cabinets Inc.	Montgomery, AL	\$16 mil. ('09)	140	www.jimbishopcabinets.com
260	Adelphi Kitchens Inc.	Robesonia, PA	\$15 mil.* ('09)	120	www.adelphikitchens.com
261	Buffelen Woodworking Co.	Tacoma, WA	\$15 mil.* ('09)	225	www.buffelendoor.com
262	Carolina Furniture Works Inc.	Sumter, SC	\$15 mil. ('08)	200	www.carolinafurnitureworks.com
263	Custom Wood Products LLC	Roanoke, VA	\$15 mil. ('08)	160	www.cwpcabinetry.com
264	DesignCrafted Bardon Cabinetry	El Cajon, CA	\$15 mil.* ('08)	120	www.bardoncabinets.com
265	Elias Woodwork & Mfg. Ltd.	Winkler, MB	\$15 mil.* ('09)	200	www.eliaswoodwork.com
266	Khoury Inc.	Kingsford, MI	\$15 mil.* ('09)	150	www.khouryfurniture.com
267	Leeman Architectural Woodwork	Powder Springs, GA	\$15 mil.* ('08)	100	www.leeman-aw.com
268	Les Industries AP Inc.	Laurier Station, QC	\$15 mil. ('08)	185	www.apindustries.com
269	Luxe Cabinetry	Temecula, CA	\$15 mil.* ('09)	100	luxe-cabinetry.com
270	Mielach Woodwork (Closing late 2009)	Edison, NJ	\$15 mil. ('09)		www.mielach.com
271	Owens Inc. (Closed Dec. 2009)	Shawano, WI	\$15 mil.* ('09)	270	www.woodport.com; www.owensflooring.com
272	Valley Cabinet Inc.	De Pere, WI	\$15 mil.* ('08)	210	www.valleycabinet.com
273	Valley City Mfg. Co. Ltd.	Dundas, ON	\$15 mil. ('09)	85	www.valleycity.com
274	Whittier Wood Products	Eugene, OR	\$15 mil. ('09)	348	www.whittierwood.com
275	Pacific Crest Industries Inc.	Sumner, WA	\$14.5 mil. ('09)	100	www.pacificcrestindustries.com
276	Fashion Cabinet Mfg., Inc.	West Jordan, UT	\$14.4 mil. ('08)	67	www.fashioncabinet.com
277	Mid-America Cabinets Inc.	Gentry, AR	\$14.2 mil. ('09)	97	
278	Brandom Cabinets	Hillsboro, TX	\$14 mil. ('09)	150	www.brandom.com
279	Oak Craft Inc.	Peoria, AZ	\$14 mil.* ('09)	175	www.oakcraftinc.com
280	Anderson Wood Products Co.	Louisville, KY	\$13 mil. ('09)	120	www.andersonwood.com
281	Inwood Office Furniture	Jasper, IN	\$13 mil. ('09)	160	www.inwood.net
282	Northway Industries Inc.	Middleburg, PA	\$13 mil. ('09)	122	www.northwayind.com
283	Southwood Furniture Corp.	Hickory, NC	\$13 mil.* ('09)	160	southwoodfurn.com
284	Herrick & White	Cumberland, RI	\$12.5 ('09)	100	
285	Carlton Mfg. Inc.	Dunnellon, FL	\$12 mil. ('08)	150	
286	DeLeers Millwork	Green Bay, WI	\$12 mil. ('09)	60	deleersmillwork.com
287	Ello Furniture Manufacturing Co.	Rockford, IL	\$12 mil. ('08)	100	www.ellofurniture.com
288	Environments	Minnetonka, MN	\$12 mil. ('09)	85	www.environmentsinc.com
289	Frank Chervan Inc.	Bedford, VA	\$12 mil.* ('09)	207	www.chervan.com
290	Grand Manor Furniture	Lenoir, NC	\$12* mil. ('08)	100	
291	Jasper Chair	Jasper, IN	\$12 ('08)	100	www.jasperchair.com
292	Kountry Kraft	Newmanstown, PA	\$12 mil.* ('09)	102	www.kountrykraft.com
293	La Crosse Furniture Co.	La Crosse, KS	\$12 mil.* ('09)	82	www.lacrossefurniture.com
294	MasterCraft Wood Products LLC	Marshall, TX	\$12* ('09)	160	www.mastercraftwoodproducts.com
295	Moralmar Kitchen Cabinets	Hialeah, FL	\$12 mil.* ('09)	160	www.moralmar.com
296	Quality Wood Products Inc.	Kansas City, MO	\$12 mil.* ('09)	225	www.qwpi.com
297	Tri-Star Cabinet & Top Co.	New Lenox, IL	\$12 mil.* ('09)	138	www.tristarcabins.com
298	Wisconsin Built	Deerfield, WI	\$12 mil.* ('09)	140	www.wisconsin-built.com
299	Woodland Furniture LLC	Idaho Falls, ID	\$12 mil. ('09)	85	www.woodlandfurniture.com
300	Hi-Lo Industries/Bridgewood	Chanute, KS	\$11.6 mil. ('09)	150	www.bridgewoodcabinets.com